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Detector

Push

Slide

Rotary

Encoders

Power

# TACT Switch™ 3.7mm Square Low-profile (Surface Mount Type)

**SKRW** Series



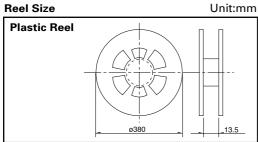
# Low-profile and compact size of 3.7×3.7×0.35mm.



### Product Line

Product No.	Operating force	Operating direction	Travel ( mm )	Rating (max.)	Rating ( min. )	Operating life (5mA 5V DC)	Initial contact resistance	Minimum order unit ( pcs. )	Dual-in Packag											
SKRWAEE030	1.57N	Vertical	0.15	50mA 10,	10 <i>µ</i> A	10 <i>µ</i> A	500,000cycles	100m	100m	10.000	TACT S									
SKRWADE030	2.35N	- Vertical	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.15	12V DC	1V DC					10,000	Prod

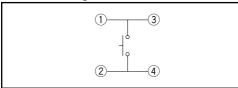
## Specification of Embossed Taping Package (Taping Packaging for Auto-insertion)



Numl			
1 reel	1 case /Japan	1 case /export packing	Tape width (mm)
10,000	100,000	100,000	12

# Dimensions Unit:mm Style PC board land dimensions (Viewed from switch mounting face) Image: Constraint of the system of the sys

### Circuit Diagram



# Note

- 1. Please place purchase orders for taping products per minimum order unit (1 reel or a case).
- 2. For 330mm diameter reel requirements, please contact us.

Package Type TACT Switch™ Custom-Products

Sharp Feeling Soft Feeling Snap-in

Snap-in Type Surface

Туре



# List of Varieties

# Sharp Feeling Type

	Series		<b>SKQU</b>	SKQB	SKQE	SKHC	<b>SKHK</b>	SKRW	SKRM	SKQR	SKRB	SKRR	SKQG
	Photo							٢		۲	۲	۲	۲
Туре			Snap-in					Surface mount					
	Feature	s	switch + push	Water-proof Horizontal	rizontal Life Charge		Low-profile				Low-profile and long life	Low-profi	
dire	Ver	tical	switch	type									
Operating direction	Horiz	zontal											
- 0		w		11.5								7.5	
	ensions nm )	D	10	11.9	12			3.7	4.5	4.8		7	- 5.2
()		н	7.1	11.3	4	.3	12	0.35	0.4	0.5	0.55	0.6	0.8
		1N	See the	•		1	•				<b>↑</b>	\$	1
f	eration orce verage	5N	relevant pages for respective product descriptions	•	1	Ļ		1	1	Ĵ			Ļ
Gro	und ter	minal											
	Operati emperat range	ure	-30 to +85										
Elec		lation tance	100M min. 100V DC										
Electrical performance		tage oof		250V AC for 1min. SKRW/RM/RB/RR : 100V AC for 1min.									
	Vibr	ation		10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively									
Durability	Life	time		Shall be in accordance with individual specifications.									
Environmenta performance	Dry	heat	80 ± 2 for 96h										
ental ance	Dam	p heat	60 ± 2 , 90 to 95%RH for 96h										
	Page		482	265	267	268	270	271	272	273	274	275	276
 		ch™ So		andition	<u> </u>	l	D : I H : I	Depth. The Height. The	most oute minimun	er dimensi n dimensio	on exclud on if there	ing termina ing termina are varian	al portion ces.

Note

The automotive operating temperature range to be individually discussed upon request.

# ALPS

# **Soldering Conditions**

# Condition for Reflow

## Available for Surface Mount Type.

1. Heating method: Double heating method with infrared heater.

Temperature (°C)

2. Temperature measurement: Thermocouple 0.1 to 0.2 CA( K )or CC( T )at solder joints( copper foil surface ). A heat resistive tape should be used to fix thermocouple.

# **Push** 3. Temperature profile

Slide

Detector

Rotary

Encoders

Power

Dual-in-line Package Type

TACT Switch™

Custom-Products

# Note

- 1. The above temperature shall be measured on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

### Sharp Feeling Soft Feeling Snap-in Type Surface Mount Type Radial Type

# Conditions for Auto-dip Available for Snap-in Type and Radial Type

(Except SKHJ, SKHL, SKQJ, SKQK, SKEG series)

ltems	Condition				
Flux built-up	Mounting surface should not be exposed to fluk				
Preheating temperature	Ambient temperature of the soldere surface of PC board. 100 max.				
Preheating time	60s max.				
Soldering temperature	260 max.				
Duration of immersion	5s max.				
Number of soldering	2times max.				

### Manual Soldering (Except SKRT Series)

ltems	Condition			
Soldering temperature	350 max.			
Duration of soldering	3s max.			
Capacity of soldering iron	60W max.			

### Notes

- 1. Consult with us for availability of TACT Switch<sup>™</sup> washing.
- 2. Prevent flux penetration from the top side of the TACT Switch<sup>™</sup>.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch is stable with normal temperature.
- 5. Use the flux with a specific gravity of min 0.81.
- (EC-19S-8 by TAMURA Corporation, or equivalents.)

ALPS

# 260°C max. 3 sec max. 230°C 150 120 sec max.( pre-heating ) 40s max.

3 to 4min. Time inside soldering equipment